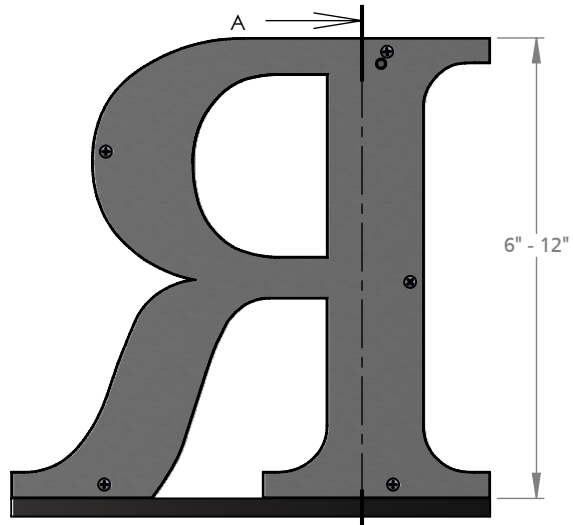
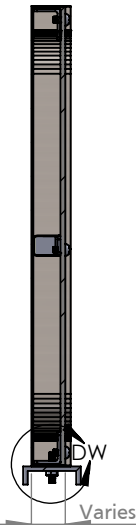


# PRODUCT CONSTRUCTION EXAMPLE



BACK VIEW II SCALE 1:5



SECTION A-A II SCALE 1:5

18 gauge face material - 6" to 24" high - All strokes  
 18 gauge face material - over 24" high - up to 8" stroke  
 16 gauge face material - over 24" high - over 8" stroke

Lead free continuous solder inside face

24 gauge return material - 6" to 24" high  
 22 gauge return material - over 24" high

"L" bracket secured with high resistance epoxy to return

Removable clear or light diffused Lexan or stainless steel back. Requires tie back with letters over 8" (not included)

Stainless steel pan head screw secures back

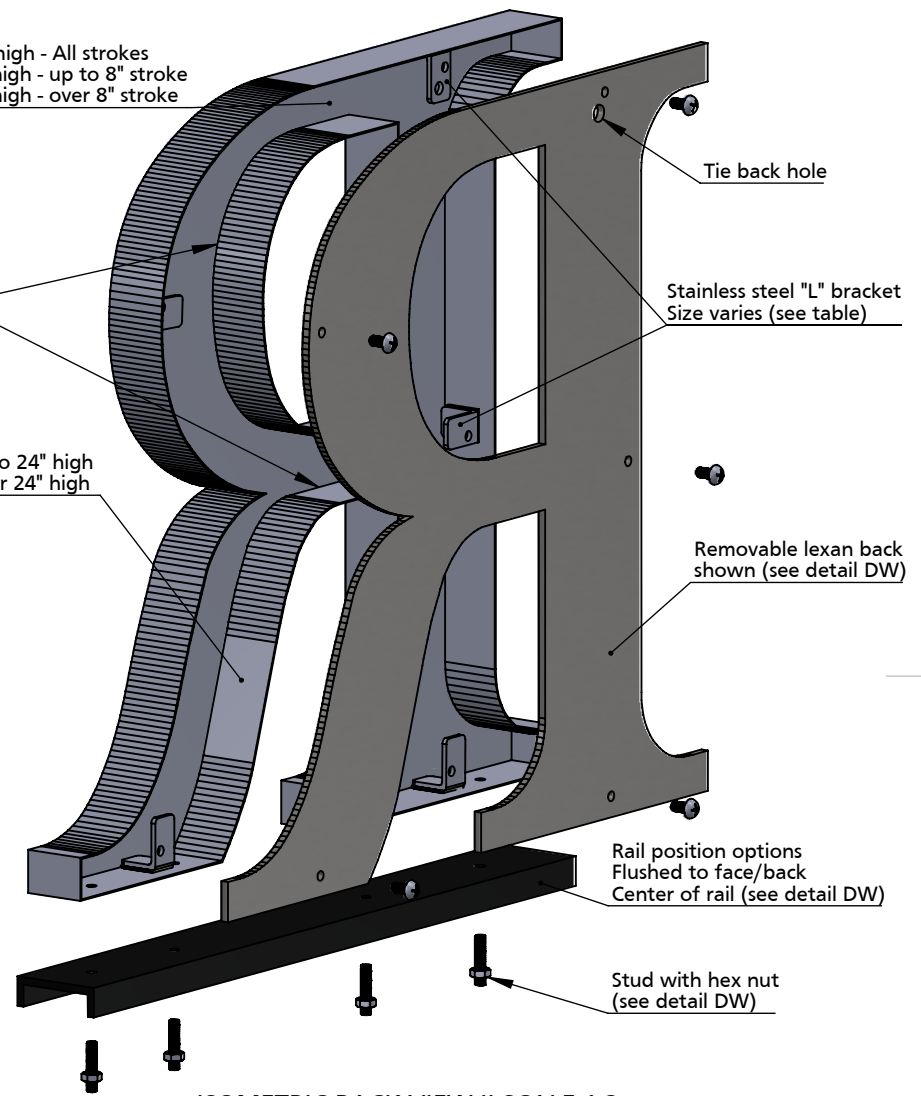
Stainless steel studs with hex nuts

C-Shape painted aluminum rail 1" deep x 2" or 3" wide or 1/2" deep x 1" or 1 1/2" wide

DETAIL DW II SCALE 1:1

LETTER SIZE	MIN. DEPTH	STUD	BRACKET
up to 6"	0.6"	6/32	Small
over 6" to 24"	1.0"	10/24	Medium
over 24"	1.75"	1/4 - 20	Large

**MATERIAL OPTIONS**  
 Standard - 304 prefinished stainless steel  
 Optional - 316 prefinished stainless steel (more corrosion resistant)  
 - 304 prefinished stainless with titanium coating



ISOMETRIC BACK VIEW II SCALE 1:3

**BACK OPTIONS**

- Light diffused Lexan: 0.177" thick
- Stainless steel - same gauge as face
- Clear Lexan: 6-24" high - 0.118 thick, over 24" - 0.236" thick

TITLE:

**METAL FACE WITH BACK - BOTTOM RAIL MOUNT**

MATERIAL:

**STAINLESS STEEL**

PRODUCT TYPE:

**FABRICATED METAL**

DWG NO. FABL100

REV 03/18/15

SCALE: AS INDICATED

SHEET 1 OF 1